

Page 1 of 1

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO35299	1		M6061T6B1.000X16. f 000		2/27/2017 2/22/2017		24.0000	\$41.11	0.0000	0	\$986.75
CAD	No		6061-T6 Bar 1.00 x f 16.00		24.0000 PLOU01			\$986.75	0.0000	0	
			m136899								
	3		M7075T6B6.000X1.0 f 00		2/21/2017 2/22/2017		3.9800	\$30.60	0.0000	0	\$121.77
	No		7075-T6 BAR 6.000" f X 1.000"		8.9166 PLOU01			\$121.77	0.0000	0	
			m136899								
	4		M7075T6B7.000X2.0 f 00		2/21/2017 2/22/2017		4.9366	\$30.60	0.0000	0	\$151.04
					8.9166 PLOU01			\$151.04	0.0000	0	
					2/21/2017 2/22/2017		7.8000	\$65.50	0.0000	0	\$510.92
	No		7075-T6 BAR 7.000" f X 2.000" (order in billets - 13.375")		13.3750 PLOU01			\$510.92	0.0000	0	
			m136899								
					2/21/2017 2/22/2017		5.5750	\$65.50	0.0000	0	\$365.17
					13.3750 PLOU01			\$365.17	0.0000	0	
Total Received Quantity: 46.2916											
Total Qty to Inspect (PO U/M): 0.0000											
Total Reject Quantity: 0.0000											
Total Receipt Value: \$2,135.66											
Total Balance Due Quantity: 0.0000											

B I L L O F L A D I N G

No: PEC 31608

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 17Feb17 at 11:38 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frnt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1) 31809 19505
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC- 18051- 1 Your PO # 35299
ALUMINUM FLT BAR ECONOPLT 6061-T6511
1.00" X 16.00" X 144.0000"

MTR

Heat Number
22730458

Tag No
620038

Quantity
24 FT

PCS
2

Wt LBS
465

TOTAL: Tags 1 PCS 2 LBS 465

***** SHIP WITH 17992 *****

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL GW. 540 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

No: PEC 31608

Ship Date 17Feb17 at 11:38 From PFW
Probill

Via VIM DELIVERY

FOB CONCORD

Frt PREPAID

Route 0-0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

Ship From:

THYSSENKRUPP MATERIALS NA

2821 LANGSTAFF ROAD

CONCORD, ONTARIO L4K 5C6

Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)

DART AEROSPACE

B I L L O F L A D I N G

ADDED TO EVERY ORDER.***

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Page: 2 Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESSTOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.



Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoice To Customer

COPPER & BRASS SALES INC
ATTN: ACCOUNTS PAYABLE
P.O. BOX 5116

SOUTHFIELD, MI - 48086

Ship To Customer

COPPER & BRASS SALES INC
8001 THYSSENKRUPP PARKWAY

NORTHWOOD, OH - 43619

Certified Inspection Report

Sales Order Number	Line No.	Customer P/O	Cert Number	Page
1101181140	8	5400337199-80	SAPA2596509	1 of 2
			Cert Creation Date	Cert Print Date
			06-FEB-17	06-FEB-17

Quantity Shipped	Unit	Date Shipped	Item Description	Specification
4632	LB	06-FEB-17	ACC-U-PLATE Extruded ACC-U-PLATE 1,000 TK x 16,000 W TK TOL +0.00/-0.00 W TOL +208/-000 SECT 515175 FIN M-MILL W/F 19.298 F 2 CS 16.1 6061/T6511 Marking CONTINUOUS:	ASTMB221 REV 14 ASMESH221 REV 09 AMS-QQ-A-200/8 REV A IS-AUP REV
B/L		Item No.		
807944		G03226617		
Delivery Id		Item No. Rev		
4866540				
Customer Part No.				
ALRECO1030				

Applicable Specifications, Revisions and Exceptions

ACC-U-PLATE

Acc-U-Plate(TM) product greater than 0.375" thick in 6061 T6/T6511 alloy temper meets 6061-T6511 tensile strength, yield strength, and elongation minimums of rolled plate produced per AMS-QQ-A-250/11 and ASTM B 209.

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Signature And Title

Michael D. Hammer

Mike Hammer
Cressona Plant Manager

06-FEB-17

Quantities per Lot / Packages

Package Number	Lot Number	Quantity	UOM	Weight	
				Gross	Net
G12-PKG2907889	22730458	6	PCS	1396	1390
G12-PKG2907901	22730458	7	PCS	1627	1621
G12-PKG2907911	22730458	7	PCS	1627	1621

Composition Limits



Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17929-0187

Certified Inspection Report

Sales Order Number	Line No.	Customer P/O	Cert Number	Page
1101181140	8	5400337199-80	SAPA2596509	2 of 2
Cert Creation Date			Cert Print Date	
06-FEB-17			06-FEB-17	

Alloy	Si		Fe		Cu		Mn		Mg		Cr		Zn	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	---	0.70	0.15	0.40	---	0.15	0.80	1.20	0.04	0.35	---	0.25
Alloy	Ti		Others Each		Others Total									
	Min	Max	Min	Max	Min	Max								
6061	---	0.15	---	0.05	---	0.15								

Composition Results

Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Others Each	Others Total
4039978	0.71	0.22	0.21	0.02	0.88	0.05	0.02	0.02	---	---

Mechanical Property - Test Limits

Test Temper	Lot Number	# of Tests	UTS - L		TYS - L		EL 4D-Long	
			MIN Value	MAX Value	MIN Value	MAX Value	MIN Value	MAX Value
T6511S0	22730458	1	44.3	44.3	42.5	42.5	14.3	14.3

Cert Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.
Yield strength has been determined by the 0.2% offset method.
All mill finish alloys produced at Sapa Industrial Extrusions comply with Directive 2011/65/EU (RoHS 2) with the exception of 6262 alloy.
In accordance with EN 10204 Inspection Certificate Type 3.1
Metel in the USA or "Qualifying Countries" (as defined in Defense Federal Acquisition Regulation Supplement (DFARS) Section 225.872-1)
Manufactured in the United States

B I L L O F L A D I N G

No: PEC 31622

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 17Feb17 at 11:50 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC- 18168- 1 Your PO # 35299
ALUMINUM PLATE 7075-T651 DOMESTIC
1.00" THICK X 6.0000" X 95.6250"

Heat Number
9350450

Tag No
619984

Quantity
3.98 SFT

PCS
1

Wt LBS
58

2) Our Order PEC- 18168- 2 Your PO # 35299
ALUMINUM PLATE 7075-T651 DOMESTIC
2.00" THICK X 7.0000" X 13.3750"

* GRAIN DIRECTION TOWARD 13.375 INCH DIM ****

Heat Number
9366153

Tag No
620031

Quantity
7.80 SFT

PCS
12

Wt LBS
247

TOTAL:

Tags
2

PCS
13

LBS
305

Heat Number
9350450
9366153

*** Chemical Analysis ***

**** ADD ON TO 18051/17992 SUR-CHARGE ADDED ****

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

Page: 1Continued

ALUMINIUM - ALUON - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINIUM - STAINLESS - COPPER - PLASTIC - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

B I L L O F L A D I N G

No: PEC 31622

Ship Date 17Feb17 at 11:50 From PFW
Probill
Via VIM DELIVERY
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

TOTAL 2 SKIDS GW. 344 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

***UNE SURCHARGE D'ENERGIE DE \$25.00
SERA AJOUTEE A CHAQUE COMMANDE.***
***POUR VOS BESOINS D'ACIER INOXYDABLE,
CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Page: 2 Last

ALUMINIUM - LAITON - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 7075-T651 DOMESTIC
1.00" THICK X 6.0000" X 95.6250"
PART NO.

PO/Rel 35299

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-031622-001

17Feb17

Signed by:

Pg 1/2



Constellium



CERTIFIED TEST REPORT Constellium Rolled Products Ravenswood, LLC

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CONCORD ON
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THYSSENKRUPP CA
2821 LANGSTAFF ROAD
CONCORD ON
L4K 5C6
CA

PECKOVERS	110443237	4075	INCLUSION	Serial: 20160721-0110443237	Pg 1 of 2
CUSTOMER PURCHASE ORDER NO. & ITEM PEC-276877			Constellium ORDER NO. 182317		
ALLOY 7075	CLAD	TEMPER T651	GUAGE 1.03000 in 26.16 mm	WIDTH 60.50000 in 1,537 mm	LENGTH 144.50000 in 3,670 mm
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH					
CUSTOMER SPECIFICATION AMS QQ-A-250/12A					
PART NUMBER		B/L NUMBER 64636		DATE SHIPPED 07/22/2016	
WT. SHIPPED 1960.000 LB		NO. OF PIECES 000002		GOVT. CONTRACT NO.	
<div style="float: right;"> CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA <i>Steve Good</i> Steve Good - Laboratory Manager </div>					

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:

AMS 4045K
ASTM B209-14

Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001305386	980.000	444.520	9350450	01		
1001305386	980.000	444.520	9350450	03		

Lot: 9350450

Tensile - Room Temperature (US)

Direction	Tests	Ultimate (KSI)		Yield (KSI)		Elongation (%)	
		Min	Max	Min	Max	Min	Max
LT	02	82.2	84.2	72.3	74.4	11.5	12.5

Tensile - Room Temperature (SI)

Direction	Tests	Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)	
		Min	Max	Min	Max	Min	Max
LT	02	567	581	498	513	11.5	12.5

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 7075-T651 DOMESTIC
1.00" THICK X 6.0000" X 95.6250"
PART NO.

PO/Rel 35299

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-031622-001

17Feb17

Signed by: _____

Pg 2/2



Constellium



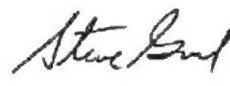
CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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2821 LANGSTAFF ROAD
CONCORD ON
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2821 LANGSTAFF ROAD
CONCORD ON
L4K 5C6
CA

PECKOVERS		110443237		4075		INCLUSION		Serial: 20160721-0110443237		Pg 2 of 2																					
CUSTOMER PURCHASE ORDER NO. & ITEM PEC-276877						Constellium ORDER NO. 182317																									
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.03000 in 26.16 mm	WIDTH 60.50000 in 1,537 mm	LENGTH 144.50000 in 3,670 mm		CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Steve Good - Laboratory Manager																								
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH																															
CUSTOMER SPECIFICATION AMS QQ-A-250/12A																															
PART NUMBER			B/L NUMBER 64636		DATE SHIPPED 07/22/2016																										
WT. SHIPPED 1960.000 LB		NO. OF PIECES 000002		GOVT. CONTRACT NO.																											
Chemistry (Actual) <table border="1"> <thead> <tr> <th></th> <th>SI</th> <th>FE</th> <th>CU</th> <th>MN</th> <th>MG</th> <th>CR</th> <th>ZN</th> <th>TI</th> <th>ZR</th> </tr> </thead> <tbody> <tr> <td>Core</td> <td>0.06</td> <td>0.17</td> <td>1.45</td> <td>0.05</td> <td>2.47</td> <td>0.20</td> <td>5.68</td> <td>0.02</td> <td>0.01</td> </tr> </tbody> </table>													SI	FE	CU	MN	MG	CR	ZN	TI	ZR	Core	0.06	0.17	1.45	0.05	2.47	0.20	5.68	0.02	0.01
	SI	FE	CU	MN	MG	CR	ZN	TI	ZR																						
Core	0.06	0.17	1.45	0.05	2.47	0.20	5.68	0.02	0.01																						
OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER																															
All material contained in this lot was cast and manufactured in the USA																															
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. CHEMISTRY BY OES: ARKSPARK CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399 WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557 DUNS Number: 080570149; CAGE Code: 1YW19 Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product. "END OF CERTIFICATION"																															

P-860-155D REVISED: 10 2014

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 7075-T651 DOMESTIC
2.00" THICK X 7.0000" X 13.3750"
PART NO.

PO/Rel 35299

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-031622-002

17Feb17

Signed by: _____

Pg 1/4



Constellium



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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2821 LANGSTAFF ROAD
CONCORD ON
L4K 5C6
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THYSSENKRUPP CA

2821 LANGSTAFF ROAD
CONCORD ON
L4K 5C6
CA

PECKOVERS	110453355	4075	INCLUSION	Serial:20160831-0110453355	Pg 1of4
CUSTOMER PURCHASE ORDER NO. & ITEM PEC-276627			Constellium ORDER NO. 181307		
ALLOY 7075	CLAD	TEMPER T651	GAUGE 2.03000 in 51.56 mm	WIDTH 60.50000 in 1,537 mm	LENGTH 144.50000 in 3,670 mm
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH					
CUSTOMER SPECIFICATION AMS QQ-A-250/12A					
PART NUMBER		B/L NUMBER 66628		DATE SHIPPED 08/31/2018	
WT. SHIPPED 9305.000 LB		NO. OF PIECES 000005		GOVT. CONTRACT NO.	
<div style="text-align: center;"> CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Steve Good - Laboratory Manager </div>					

ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS:

AMS 4045K
ASTM B209-14

Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001322314	1,855.000	841.413	9349077	01		
1001322314	1,855.000	841.413	9349077	02		
1001322315	1,855.000	841.413	9349077	03		
1001335644	1,870.000	848.217	9386153	03		
1001335646	1,870.000	848.217	9386154	03		

Lot: 9349077

Tensile - Room Temperature (US)

Direction	Tests	Ultimate (KSI)		Yield (KSI)		Elongation (%)	
		Min	Max	Min	Max	Min	Max
LT	02	80.7	81.4	70.3	71.1	13.0	13.5

Tensile - Room Temperature (SI)

Direction	Tests	Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)	
		Min	Max	Min	Max	Min	Max
LT	02	556	561	485	490	13	13.5

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 7075-T651 DOMESTIC
2.00" THICK X 7.0000" X 13.3750"
PART NO.

PO/Rel 35299

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

Signed by:  BL PEC-031622-002

17Feb17
Pg 2/4



Constellium



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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PECKOVERS	110453355	4075	INCLUSION	Serial:20160831-0110453355	Pg 2of4
CUSTOMER PURCHASE ORDER NO. & ITEM PEC-278627			Constellium ORDER NO. 181307		
ALLOY 7075	CLAD	TEMPER T651	GAUGE 2.03000 in 51.56 mm	WIDTH 60.50000 in 1,537 mm	LENGTH 144.50000 in 3,870 mm
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH					
CUSTOMER SPECIFICATION AMS QQ-A-250/12A					
PART NUMBER		B/L NUMBER 66628		DATE SHIPPED 08/31/2016	
WT. SHIPPED 9305.000 LB		NO. OF PIECES 000005		GOVT. CONTRACT NO.	

CERTIFICATION
"Constellium Rolled Products, hereby certifies that
metal shipped under this order has been
inspected and found in conformance with the
requirements of the applicable specifications as
indicated herein. Any warranty is limited to that
shown on Constellium Rolled Products' standard
General Terms and Conditions of Sales. Test
reports are on file, subject to examination."
Constellium Rolled Products Ravenswood, LLC
859 Century Road
P.O. BOX 68
RAVENSWOOD, WV 26164 USA



Steve Good - Laboratory Manager

Chemistry (Actual)

	SI	FE	CU	MN	MG	CR	ZN	TI	ZR
Core	0.06	0.16	1.48	0.05	2.59	0.21	5.55	0.02	0.009-89

DAS

14

17/02/24

OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER

All material contained in this lot was cast and manufactured in the USA

Lot: 9366153

Tensile - Room Temperature (US)

Direction	Tests	Ultimate (KSI)		Yield (KSI)		Elongation (%)	
		Min	Max	Min	Max	Min	Max
LT	02	82.2	82.2	71.9	72.2	13.0	13.5

Tensile - Room Temperature (SI)

Direction	Tests	Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)	
		Min	Max	Min	Max	Min	Max
LT	02	567	567	496	498	13.0	13.5

P-860-155D REVISED: 10 2014

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 7075-T651 DOMESTIC
2.00" THICK X 7.0000" X 13.3750"
PART NO.

PO/Rel 35299

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-031622-002

17Feb17

Signed by:

Pg 3/4



Constellium




CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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THYSSENKRUPP CA
2821 LANGSTAFF ROAD
CONCORD ON
L4K 5C6
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THYSSENKRUPP CA
2821 LANGSTAFF ROAD
CONCORD ON
L4K 5C6
CA

PECKOVERS	110453355	4075	INCLUSION	Serial:20160831-0110453355	Pg 3of4				
CUSTOMER PURCHASE ORDER NO. & ITEM PEC-276827			Constellium ORDER NO. 181307						
ALLOY 7075	CLAD	TEMPER T651	GAUGE 2.03000 in 51.56 mm	WIDTH 60.50000 in 1,537 mm	LENGTH 144.50000 in 3,670 mm				
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH			CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Steve Good - Laboratory Manager						
CUSTOMER SPECIFICATION AMS QQ-A-250/12A									
PART NUMBER		B/L NUMBER 66628				DATE SHIPPED 08/31/2016			
WT. SHIPPED 9305.000 LB	NO. OF PIECES 000005	GOVT. CONTRACT NO.							
Chemistry (Actual)									
	SI	FE	CU	MN	MG	CR	ZN	TI	ZR
Core	0.05	0.13	1.54	0.09	2.64	0.19	5.63	0.02	0.00
OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER									
All material contained in this lot was cast and manufactured in the USA									
Lot: 9366154									
Tensile - Room Temperature (US)									
		Ultimate (KSI)		Yield (KSI)		Elongation (%)			
Direction	Tests	Min	Max	Min	Max	Min	Max		
LT	02	82.6	83.1	72.5	72.9	13.5	13.5		
Tensile - Room Temperature (SI)									
		Ultimate (N/MM2)		Yield (N/MM2)		Elongation (%)			
Direction	Tests	Min	Max	Min	Max	Min	Max		
LT	02	570	573	500	503	13.5	13.5		
P-860-1550 REVISED: 10 2014									

THYSSENKRUPP MATERIALS NA

DAR Aerospace

ALUMINUM PLATE 7075-T651 DOMESTIC
2.00" THICK X 7.0000" X 13.3750"
PART NO.

PO/Rel 35299

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-031622-002

17Feb17

Signed by:

Pg 4/4



Constellium




CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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2821 LANGSTAFF ROAD
CONCORD ON
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THYSSENKRUPP CA
2821 LANGSTAFF ROAD
CONCORD ON
L4K 5C6
CA

PECKOVERS		110453355		4075		INCLUSION		Serial:20160831-0110453355		Pg 4of4	
CUSTOMER PURCHASE ORDER NO. & ITEM PEC-276627						Constellium ORDER NO. 181307			CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA  Steve Good - Laboratory Manager		
ALLOY 7075	CLAD	TEMPER T651	GAUGE 2.03000 in 51.56 mm	WIDTH 60.50000 in 1,537 mm	LENGTH 144.50000 in 3,670 mm						
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH											
CUSTOMER SPECIFICATION AMS QQ-A-250/12A											
PART NUMBER			B/L NUMBER 66628		DATE SHIPPED 08/31/2016						
WT. SHIPPED 9305.000 LB		NO. OF PIECES 000005		GOVT. CONTRACT NO.							
Chemistry (Actual)											
	SI	FE	CU	MN	MG	CR	ZN	TI	ZR		
Core	0.05	0.13	1.54	0.09	2.64	0.19	5.83	0.02	0.00		
OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER											
All material contained in this lot was cast and manufactured in the USA											
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. CHEMISTRY BY OES: ARKSPARK CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399 WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557 DUNS Number: 090570149; CAGE Code: 1YW19 Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product. "END OF CERTIFICATION"											

P-860-155D REVISED: 10 2014

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MILC61TL6B1.000X16.000

PO / BATCH NO.: PO35299 / 136899

DATE: 17/02/22

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 24'
 QUANTITY INSPECTED: 24'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.00
 THICKNESS RECEIVED: 1.037
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	ASTM B221
CORRECT THICKNESS	(Y) N	1.037
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	6061 T6
CORRECT REF # TO LINK CERT	(Y) N	Heat # 22730458
CORRECT MATERIAL IDENTIFICATION	(Y) N	MILC61TL6B1.000X16.000
CORRECT M# ON THE MATERIAL	(Y) N	M136899
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE			N/A	
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>48</u> DATE: <u>17/02/22</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL M7075 TL B6.000X1.000 PO / BATCH NO 35299/136899
 DATE 17/02/24

MATERIAL CERT REC'D YLS THICKNESS ORDERED 1.000
 QUANTITY RECEIVED 8 THICKNESS RECEIVED 1.110
 QUANTITY INSPECTED 8 SHEET SIZE ORDERED _____
 QUANTITY REJECTED: _____ SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	<input type="checkbox"/>	7075 TL
CORRECT THICKNESS	<input checked="" type="checkbox"/>	<input type="checkbox"/>	1.110
PHOTO REQUIRED	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	<input type="checkbox"/>	AMS-DQ-A-250/124
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	<input type="checkbox"/>	HEAT# 9350450
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	<input type="checkbox"/>	M7075 TL B6.000X1.000
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	<input type="checkbox"/>	M136899
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	<input type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>14</u> DATE: <u>17/02/24</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL M707STLB 7.00X2.00 PO / BATCH NO 35299/136899
 DATE: 17/02/2024

MATERIAL CERT REC'D: Y THICKNESS ORDERED 2.000
 QUANTITY RECEIVED: 2000 8A B.375 THICKNESS RECEIVED 2.100
 QUANTITY INSPECTED: 8A B.375 SHEET SIZE ORDERED _____
 QUANTITY REJECTED: _____ SHEET SIZE RECEIVED _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	<u>707STLB</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/> N	<u>2.100</u>
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	<u>AMS-QQ-A-250/12</u>
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	<u>FEAT# 436615-3</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	<u>M707STLB 7.00X2.00</u>
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	<u>M136899</u>
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 14</u> DATE: <u>17/02/24</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35299

Purchase Order Date 2/13/2017

PO Print Date 2/13/2017

Page Number 1 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FEB 14 2017

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M6061T6B1.000X16.000 ✓ MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221	6061-T6 Bar 1.00 x 16.00 ✓	2/27/2017 Yes 2/27/2017		24.00 ✓ f	\$53.50	\$1,284.00
Line Total:							\$1,284.00
2	M7075T6B1.500X1.500 MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE	7075 T6 BAR 1.500 x 1.500	2/21/2017 Yes 2/21/2017		12.04 f	\$24.25	\$292.00
Line Total:							\$292.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note:

2/13/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35299**

Purchase Order Date 2/13/2017

PO Print Date 2/13/2017

Page Number 2 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3 M7075T6B6.000X1.000 7075-T6 BAR 6.000" X 1.000" 2/21/2017
Yes
2/21/2017

8.92 \$39.81 \$355.00

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

4 M7075T6B7.000X2.000 7075-T6 BAR 7.000" X 2.000" (order in billets - 13.375") 2/21/2017
Yes
2/21/2017

13.38 \$85.23 \$1,140.00

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

NOTE: CUT 12 PCS AT 13.375", GRAIN DIRECTION ALONG 13.375"

Line Total: \$355.00

Line Total: \$1,140.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note:

2/13/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35299**

Purchase Order Date 2/13/2017

PO Print Date 2/13/2017

Page Number 3 of 5

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

7 M6061T6B0.500X05.000 6061-T6 Bar .500 x 5.00 2/17/2017
Yes
2/17/2017

12.00 ✓ \$9.00 \$108.00
f

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

8 M6061T6B0.750X00.750 6061-T6 Bar .750 x .750 2/21/2017
Yes
2/21/2017

12.00 ✓ \$4.58 \$55.00
f

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

9 M6061T6B1.000X02.000 6061-T6 Bar 1.00 x 2.00 2/17/2017
Yes
2/17/2017

12.00 ✓ \$7.50 \$90.00
f

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

PO Instructions: PEC ST-17091, PEC ST-16560

Note:

2/13/2017

SP17-02-17



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35299**

Purchase Order Date 2/13/2017

PO Print Date 2/13/2017

Page Number 4 of 5

Order From :

VC-COP001

Ship To : DART AEROSPACE LTD

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

		Line Total:	\$90.00
10	M6061T6B1.500X01.250	6061-T6 Bar 1.50 x 1.25	2/21/2017
		Yes	2/21/2017
		12.00	\$6.50
		f	\$78.00

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

		Line Total:	\$78.00
11	71401-45	procurement quality clauses	2/21/2017
		No	2/21/2017
		1.00	\$0.00
			\$0.00

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

SP17-02-17

Line Total: \$0.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note:

2/13/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35299**

Purchase Order Date 2/13/2017

PO Print Date 2/13/2017

Page Number 5 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

PO Total: \$3,402.00

PO Instructions: PEC ST-17091, PEC ST-16560

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 2/13/2017